

#### HEAD OFFICE

17 Tapgeol-gil Ungchon-myeon Ulju-gun Ulsan Korea Tel.82-52-228-7500 Fax.82-52-268-5578

**OVERSEAS DIRECT**Tel.82-52-228-7563 **SEOUL OFFICE**Tel.82-2-2635-1380

Fax.82-52-228-7530 Fax.82-2-2635-1382

KUKIL INNTOT is a professional manufacturer of gasket, packing coupling with the latest technology not only for the plant but also the plant maintenance and emergency repair.

# NON-ASBESTOS GASKET

Type ' KN 1 '

#### **Product Reference:**

INNOSILD KN 1

#### **Description:**

INNOSILD KN1 components are Aramid fibers with NBR binder to form Non-Asbestos joint

sheet gasket.

Good resistance to water and gases, oils, fuels and low pressure steam.

## Service:

Maximum recommended Temperature :  $250^{\circ}$ C Maximum recommended Pressure :  $100 \text{ kg/cm}^2$ 

## Typical Specifications:



| TYPICAL MATERIAL PROPERTIES |                             |                 |  |
|-----------------------------|-----------------------------|-----------------|--|
| Test Method                 | Descripiton                 | Specified Value |  |
| ASTM D792                   | Density                     | 1.7~2.0g/cm³    |  |
| ASTM F152                   | Tensile Strength            | > 10Mpa         |  |
| ASTM F36                    | Compressibility             | 5~15%           |  |
|                             | Recovery                    | > 50%           |  |
| ASTM F146                   | ASTM Oil No.3 150℃ x 5h     |                 |  |
|                             | - Tensile Strength Decrease | < 45%           |  |
|                             | - Thickness Increase        | < 10%           |  |
|                             | - Weight Increase           | < 10%           |  |
|                             | ASTM Fuel B 23°C x 5h       |                 |  |
|                             | - Thickness Increase        | < 10%           |  |
|                             | - Weight Increase           | < 10%           |  |
|                             | ASTM Warer 23°C x 22h       |                 |  |
|                             | - Thickness Increase        | < 7%            |  |
|                             | - Weight Increase           | < 10%           |  |
| ASTM F147                   | Flexibility                 | No Defects      |  |
| ASTM F495                   | Ignition Loss               | < 30%           |  |
| BS 7531<br>Grade 'Y'        | Compressibility             | 6%~14%          |  |
|                             | Residual stress             | < 25 MPa        |  |
|                             | Gas permeability            | < 1ml/min       |  |
|                             | Chloride Contents           | < 100 ppm       |  |

#### Gasket Design Data : Standard ASME Section™ Div.1

| Thickness  | Gasket Factor " m " | Min. Design Sealing Stress " y " |
|------------|---------------------|----------------------------------|
| 1.5t, 2.0t | 2.75                | 3,700 psi                        |
| 3.0t       | 2                   | 1,600 psi                        |

# **Availability:**

Gasket Size: Max. 1500mm (Non-seam)

Max. 5000mm (seam)

Thickness: 1.5mm, 2.0mm, 3.0mm, etc.

# Remark:

- The specification of product is written by manufacturer, and it is changed frequently.
- The recommended flange surface finish for INNOSILD KN 1 gasket is from 125~500AARH
- The Anti-stick is processed on the surface of gasket.